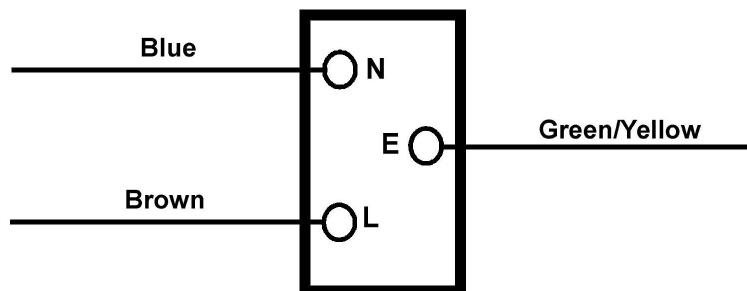


Procedure 6.8 - Replacing the Input Module

1. Set the treadmill circuit breaker in the “off” position and unplug the treadmill’s line cord from the AC outlet.
2. Remove the treadmill’s hood.
3. Remove the two screws that fastens the AC input panel to the frame,. See Diagram 6.4.
4. Lift the AC input panel from the frame and rotate it to expose the AC line cord clamp screws and input module screws. See Diagram 6.5.
5. Remove the hardware that retains the AC line cord clamp and remove the clamp.
6. Disconnect the AC line cord from the input module.
7. Disconnect the wiring from the input module (1 blue wire, 1 brown wire and 1 green/yellow wire).
8. Remove the hardware that retains the input module and remove the input module.
9. Set the input module in its mounting position with the side with two terminals facing the circuit breaker.
10. Connect the blue wire removed in step 5 to terminal “N”, the brown wire to terminal “L” and the green/yellow wire to terminal “E” of the input module. See Diagram 6.6.

Diagram 6.6 - Input Module Wiring



11. Insert the AC line cord firmly into the input module. Set the AC line cord clamp in its mounting position and fasten it with the hardware removed in step 5.
12. Set the input panel in its mounting position and fasten it with the hardware removed in step 3.
13. Check treadmill operation per Section 3